

# Pre-Fabrication Construction

Casino in South Philadelphia







## **Objectives**

- Differentiate the positives and negatives of typical 'panelization' versus hybrid 'panelization'
- Recognize the sequence coordination involved in constructing a complicated exterior panel rainscreen wall system
- Examine virtual design tools and functionality needed to synchronize the installer and design team
- Appraise multiple virtual design tools in realistic scenarios in an actual case study during a pandemic

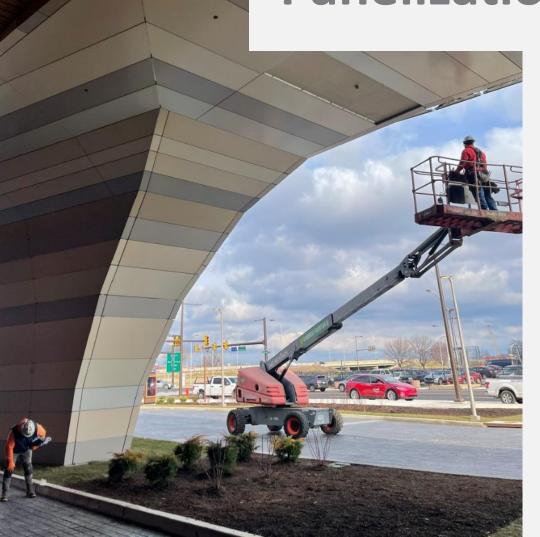


## Project Overview

- 2018 EDA submitted a bid for a hospitality construction project.
- The project was set to break ground in South Philadelphia.
- Project Size:Over One Million SF.(9 acre site)



## Typical Panelization



### Pros

- Accelerated Schedule
- Delivery Method & Price
- Utilization of computer modeling (REVIT)
- Fabrication in controlled environment

#### Cons

- Weathertightness
- Tolerances
- Constructability & Adaptability
  - Final material and colors must be selected <u>early in</u> <u>construction</u>

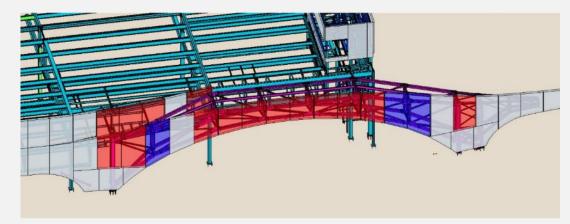
## Solution Hybrid Approach

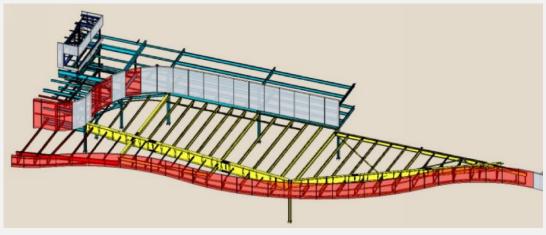
- Schedule
  - Building weathertight quickly
  - Exterior enclosure OFF the critical path
- Better weathertight solution
- Better tolerances on final product
- "Stick-Built" when needed
- Cost effective



## Design Model as Basis for Contractor VDC/BIM

- Clashes with structural resolved and presented to Architect as required
- Allowed careful review of envelope vs non-envelope panel components
- Allowed Architect review against design model to consider merit of minor deviations
- Allowed shop drawing review to be focused: envelope earlier in construction; finish metal panels later on





RED = Cannot be resolved by Klover
BLUE = Potentially resolved by spacing vertical
stud members to miss structural steel conflict

## **Eyebrow Entrance Sequence**

#### Steel Frame Construction









## **Eyebrow Entrance Sequence**

### **Backup Panel Installation**





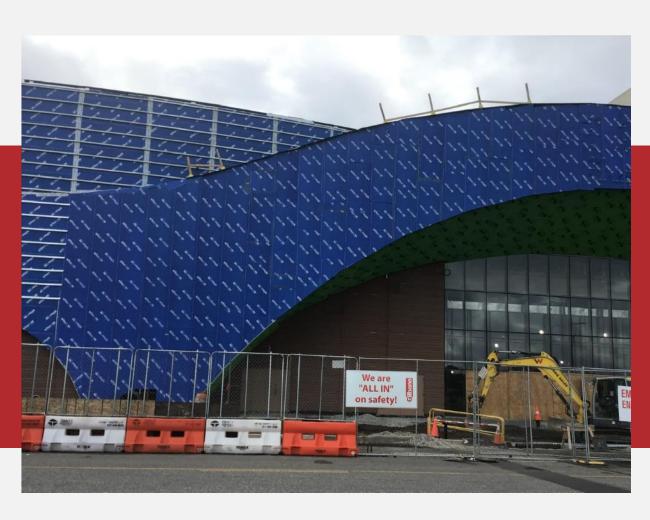














successful together.

## **Eyebrow Entrance Sequence**

ed

Complete



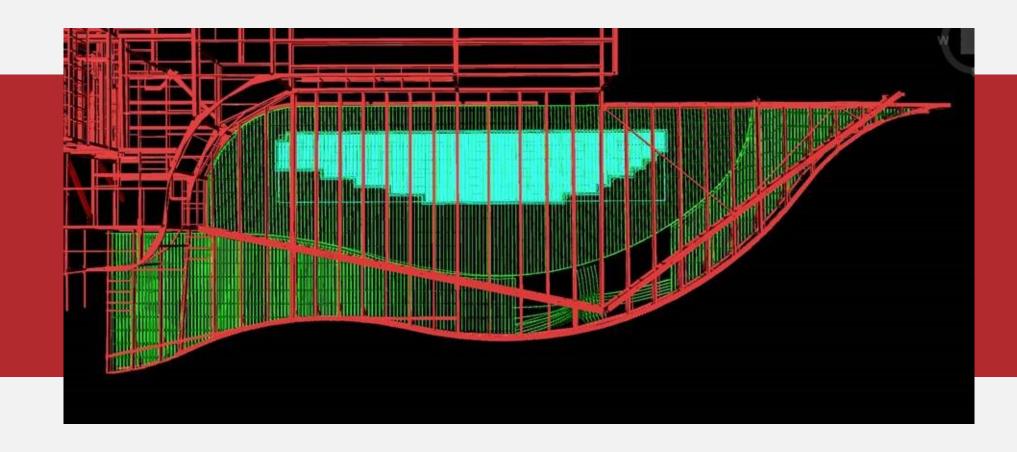


## **Porte Cochere Coordination Sequence**Cloud Scan





## Porte Cochere Coordination Sequence Design Model



## **Porte Cochere Coordination Sequence**

E

Steel Coordination

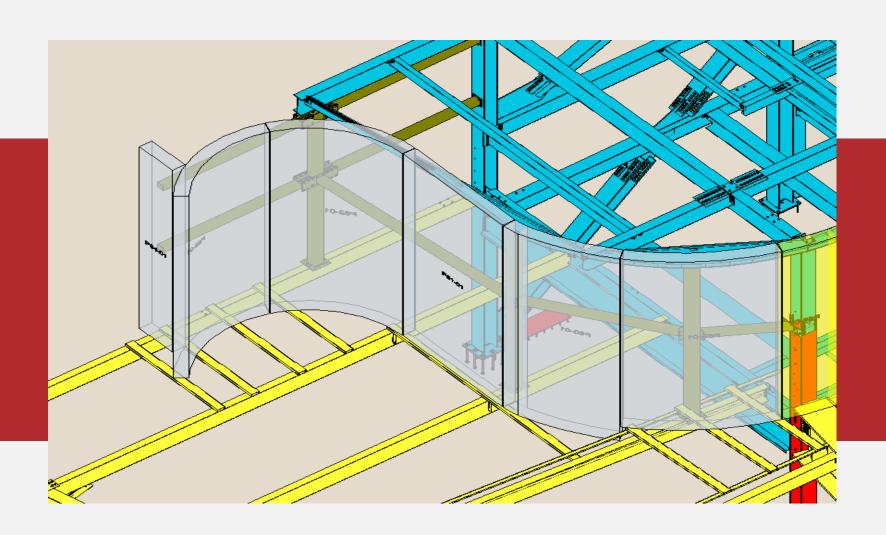








#### Steel and Panel Coordination



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## **Porte Cochere Coordination Sequence**Steel Coordination

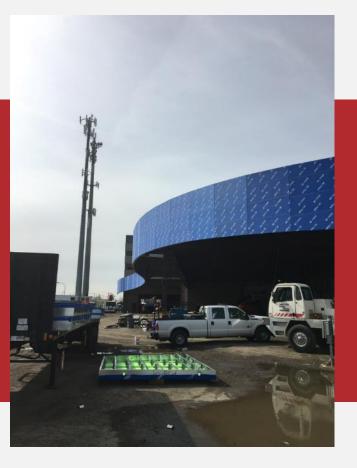


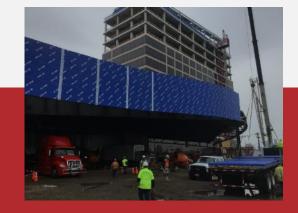










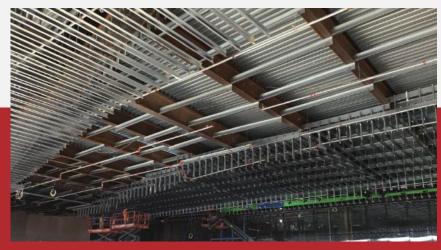




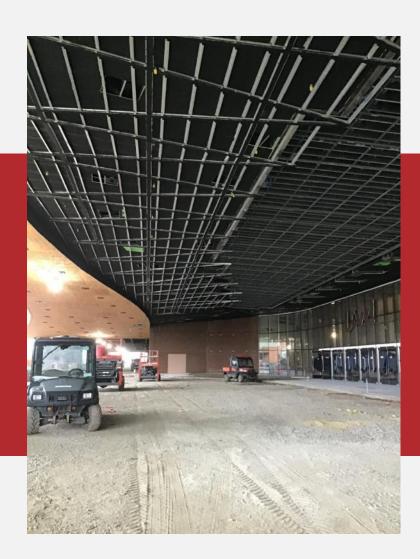






















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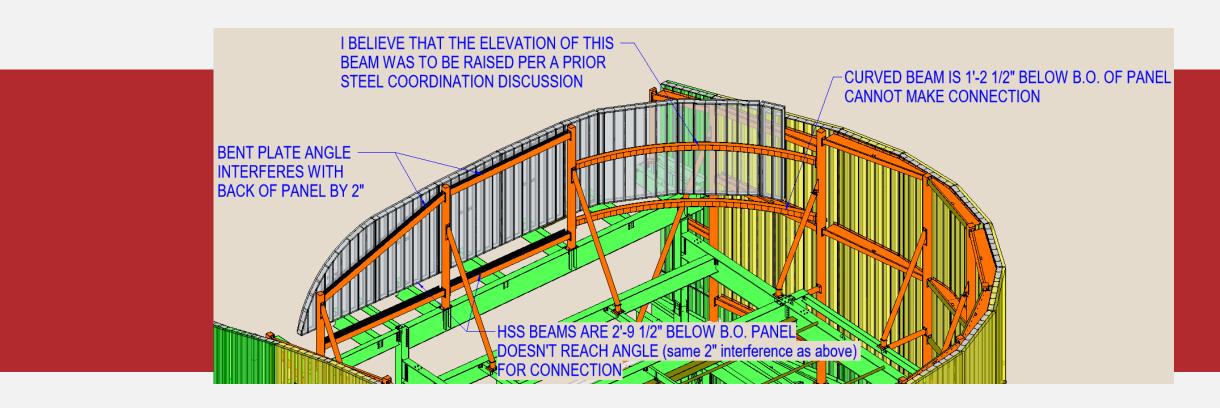


## Porte Cochere Coordination Sequence COMPLETE











## G

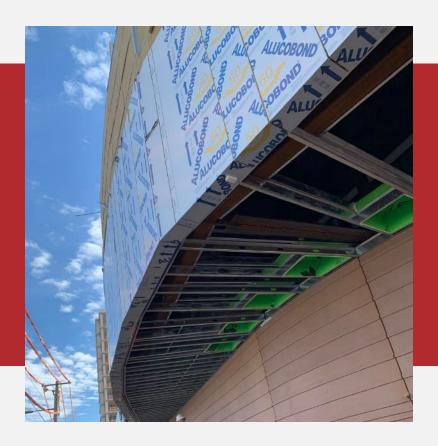
### Backup Panels with AVB and Detail Tape





## **Area G Coordination**

#### **CFMF** in **Progress**





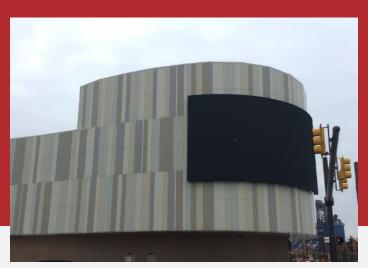


## Area G Coordination



#### Casino Corner Video Screen Frame



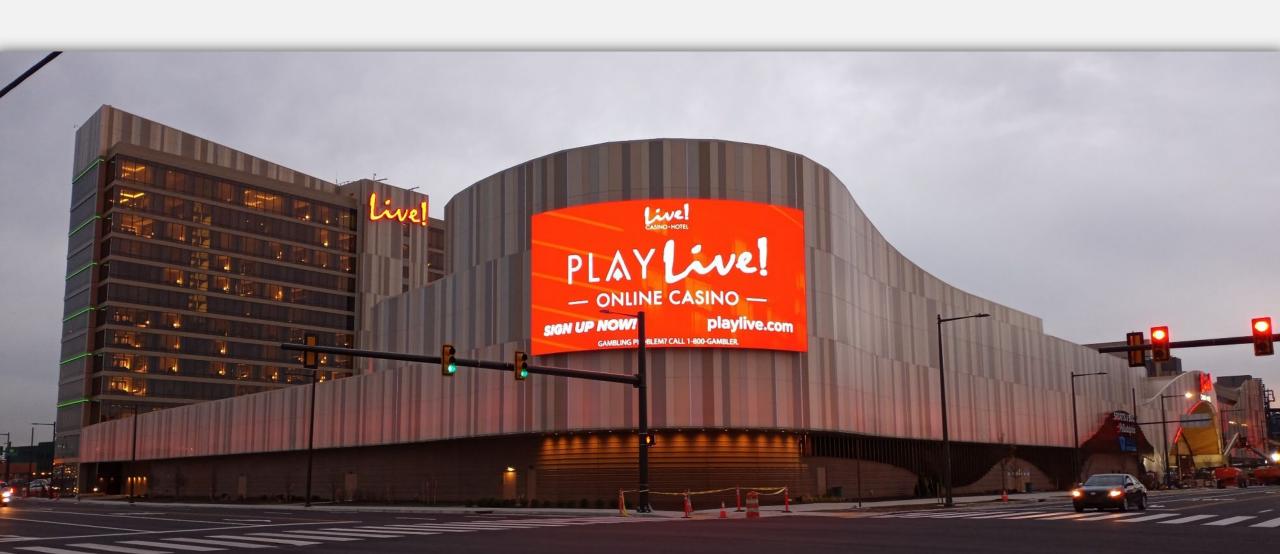




### **Area G Coordination**

## **E**

#### Casino Corner Video Screen Frame



### **Hotel Shear Wall**

## ED)

#### Install with Tower Crane and Swing Stage

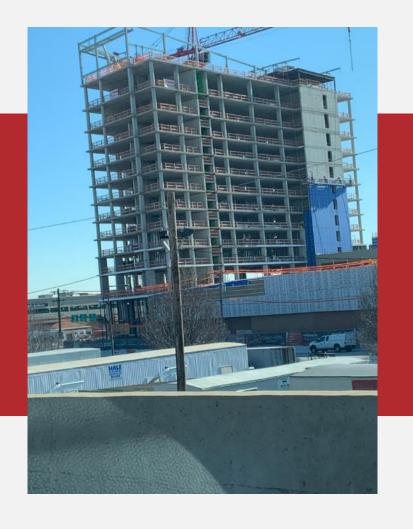




### **Hotel Shear Wall**

### Install with Tower Crane and Swing Stage







## Coordination with DM-2 at Parking Garage











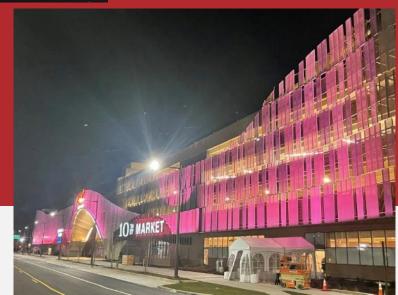
## Coordination with DM-2 at Parking Garage











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